

TORGINOL® PIGMENT is special effect pigment composed of mica nano-particles coated with organic and inorganic pigments to create pearlescent, iridescent, and translucent finishes that mimic the natural look for stone and rock formations. These unique pigments are designed to be field-blended with a clear, high solids resinous floor coating, creating a pearlescent finish with dramatic color effect through light interference and light absorption.

TORGINOL

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CHARACTERISTICS

| Color (ΔE < 1.0) | Multi-Angle Spectrophotometer (ASTM E1866) | Pass |
|---------------------------|--|-----------|
| Particle Size (10-100 μm) | Particle Size Distribution (ASTM D8090) | Pass |
| Odor | Olfactory (ASTM D1296) | Odorless |
| Toxicity | Acute Toxicity (ASTM E729) | Non-toxic |
| Titanium Dioxide | Base Pigmentation Type | Rutile |
| Light Fastness | Light Fastness of Colorants (ASTM D4303) | 5-8 * |

*varies by color

SYSTEM ADVANTAGES

- Original artistic design effects
- Pearlescent & metallic luster
- Easy field blending & installation
- Multi-dimensional color effects
- High temperature resistance
- Exceptional light fastness & weather resistance

APPLICATION INSTRUCTIONS

TORGINOL® recommends consulting your floor coating system manufacturer regarding specific instructions, coating recommendations, and application methods. These application instructions are designed to be general guidelines that vary depending on the specific coatings you choose.

STEP 1: Pigment Preparation

In order to avoid unwanted streaking or comet trail effects, PIGMENT should be pre-mixed into the resin component of your coating system 24 hours prior to application, using proper mixing procedures to avoid adding air into the coating while mixing. After mixing is complete, let the mixture rest for at least 24 hours to allow the small pigment agglomerations to properly disperse in the resin.

STEP 2: Surface Preparation

As with all high performance floor coating systems, TORGINOL® recommends mechanical surface preparation for optimal coating adhesion. In most cases, proper surface profiling can be achieved using a diamond grinder or shot-blaster.

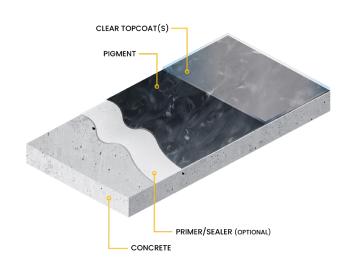
STEP 3: Metallic ColorPigments™ Coat

After the primer/basecoat is fully cured, the metallic pigment coating can be applied. The PIGMENT packages are designed to be added to either 1, 2, 3 or 4 gallons of 100% solids epoxy coating, depending on the kit size. The recommended application rate is 50-75 square feet per gallon. This thickness will ensure the PIGMENT evenly coats the desired surface. Once the epoxy is applied, the pigments begin to shift and create the desired pearlescent patina effect.

STEP 4: Clear Topcoat

For enhanced durability, smooth texture, and a semi-gloss or matte finish, the dried PIGMENT coating surface can be lightly screened or sanded and a clear topcoat may be applied.

TYPICAL PIGMENT SYSTEM



For best results, a clear topcoat is recommended to fully seal the PIGMENT and provide a durable wearing surface.

COVERAGE RATE GUIDELINES

| Metallic Color Pigments™ | Mixed Coating Material | Coverage Area (Square Feet) |
|-----------------------------|---------------------------|--------------------------------|
| 4oz unit | 1 gallon | 50 - 75 ft ² |
| 8oz unit | 2 gallon | 100 - 150 ft ² |
| 12oz unit | 3 gallon | 175 - 225 ft ² |
| 16oz unit | 4 gallon | 250 - 300 ft ² |

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